



150MM HEAVY-DUTY BENCH GRINDER
450W/230V
MODEL NO: **BG150XD/99.V4**

Thank you for purchasing a Sealey product. Manufactured to a high standard, this product will, if used according to these instructions, and properly maintained, give you years of trouble free performance.

IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. KEEP THESE INSTRUCTIONS SAFE FOR FUTURE USE.



Refer to
instructions



Wear eye
protection



Wear a mask



Wear ear
protection

1. SAFETY

1.1. ELECTRICAL SAFETY

- ☐ **WARNING!** It is the user's responsibility to check the following:
 - ✓ Check all electrical equipment and appliances to ensure that they are safe before using.
 - ✓ Inspect power supply leads, plugs and all electrical connections for wear and damage.
 - ✓ Ensure that the insulation on all cables and on the appliance is safe before connecting it to the power supply.
 - ✗ **DO NOT** use worn or damaged cables, plugs or connectors.
 - ✓ Ensure that any faulty item is repaired or replaced immediately by a Sealey qualified technician.
 - ✓ If the cable or plug is damaged during use, switch off the electricity supply and remove from use.
 - ✓ Sealey recommend that an RCD (Residual Current Device) is used with all electrical products. If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock. **Important:** Ensure that the voltage rating on the appliance suits the power supply to be used and that the plug is fitted with the correct fuse.
 - ✓ Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adaptor plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
 - ✓ Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
 - ✗ **DO NOT** expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
 - ✗ **DO NOT** abuse the cord. Never use the cord for carrying, pulling, or unplugging the power tool. Keep cord away from the heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
 - ✓ If the replacement of the supply cord is necessary, this has to be done by the manufacturer or his agent in order to avoid a safety hazard.
 - ✓ When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.

1.2. GENERAL POWER TOOL SAFETY WARNINGS

- ☐ **WARNING!** Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.
- ✓ Save all warning and instructions for future reference.

1.2.1. WORK AREA SAFETY

- ✓ Keep work area clean and well lit. Cluttered or dark area invites accidents.
- ✗ **DO NOT** operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
- ✓ Keep children and bystanders away whilst operating a power tool. Distractions can cause you to lose control.
- ✓ Keep the distance between the spark arrestor/work rest and the wheel as small as possible.
- ✓ Replace worn wheels when these gaps are no longer able to be maintained.

1.2.2. PERSONAL SAFETY

- ✓ Stay alert, watch what you are doing and use common sense when operating a power tool.
- ✗ **DO NOT** use a power tool whilst you are tired or under the influence of drugs, alcohol, or medication. A moment inattention whilst operating power tools may result in serious injury.
- ✓ Use personal protective equipment. Always wear eye protection. Protective equipment such as dust mask, non-skid safety shoes, hard hat or hearing protection use for appropriate conditions will reduce personal injuries.
- ✓ Prevent unintentional starting. Ensure the switch is in the off position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your fingers on the switch or energising power tools that have the switch on invites accidents.
- ✓ Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- ✗ **DO NOT** overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- ✓ Dress properly. **DO NOT** wear loose clothing or jewellery. Keep your hair and clothing away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.

- ✓ If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.
 - ✗ **DO NOT** let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles. A careless action can cause severe injury within a fraction of a second.
 - ✓ Always use the guard, work rest, transparent screen and spark arrestor as required for the accessory/ies.
- 1.2.3. **POWER TOOL USE AND CARE**
- ✗ **DO NOT** force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
 - ✗ **DO NOT** use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
 - ✓ Disconnect the plug from the power source from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
 - ✓ Store idle power tools out of the reach of children and do not allow persons unfamiliar with these power tools or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
 - ✓ Maintain power tools and accessories. Check for misalignment or binding of the moving parts, breakage of parts and any other condition that may affect the power tool's operation.
 - ✓ If damages, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
 - ✓ Use the power tool, accessories and tool bits etc, in accordance with these instructions, considering the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.
 - ✓ Keep handles and grasping surfaces dry, clean and free from oil and grease. Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situation.
 - ✗ **DO NOT** use a damaged accessory. Before each use, inspect the accessory such as abrasive wheels for chips and cracks. After inspecting and installing an accessory, position yourself and bystanders away from the plane of the rotating accessory and run the power tool at maximum no-load speed for one minute. Damaged accessories will normally break apart during this test time.
 - ✓ The rated speed of the accessory must be at least equal to the maximum speed marked on the power tool. Accessories running faster than their rated speed can break and fly apart.
 - ✓ Never grind on the sides of a grinding wheel. Grinding on the side can cause the wheel to break and fly apart.
 - ✓ Only use accessory with a diameter according to the value on the product.
 - ✓ Make sure that the bench grinder is always stable and secure.
 - ✓ Check that wheels are free of defects before use.
 - ✓ Always adjust the work rest so that the angle between the work rest and the tangent of the accessory is always greater than 85°.
 - ✓ Always use the tool with accessories on both spindles in order to limit the risk of contact with the rotating spindle.

1.2.4. **SERVICE**

- ✓ Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

1.2.5. **NOISE EMISSIONS**

The declared noise emission value(s) have been measured in accordance with a standard test method and may be used for comparing one tool with another.

The declared noise emission value(s) may also be used in a preliminary assessment of exposure. The noise emissions during actual use of the power tool can differ from the declared values depending on the ways in which the tool is used, especially what kind of work-piece is processed.

Identify safety measures to protect the operator that are based on an estimation of exposure in the actual conditions of use.

The declared vibration total values and the declared noise emission values may also be used in a preliminary assessment of exposure.

2. INTRODUCTION

Fitted with copper wound induction motor drive. Suitable for general workshop grinding and sharpening use. Two aluminous oxide grinding stones, coarse and fine. Fitted with stone guards and spark arrestors. Eye shields included. Supplied with 3-pin plug.

3. SPECIFICATION

Model No	BG150XD/99.V4	Supplied with	Stones (x2)
Axle Diameter	Ø13mm	Supply	230V
Fuse Rating	3A	Power Supply Cable Length	1.6m
Motor Power	450W	Weight	11kg
No-Load Speed	2850rpm		

4. CONTENTS

- 4.1. Unpack the product and check contents against the list below. Should there be any damaged or missing parts contact your supplier immediately.
1. Grinder
 2. Eye Shield Support Plate x 2
 3. Eye-shields x 2
 4. Right & Left Hand Tool Rests



5. ASSEMBLY

Unpack the product and check contents. Should there be any damaged or missing parts contact your supplier immediately.

WARNING! Before assembly check to ensure grinder is unplugged from mains.

EYE-SHIELD

- 5.1. Remove retaining screws (fig 1. A) from the eye-shield bracket.
- 5.1.1. Position the eye-shield bracket on the underside of the stone cover and align holes (fig 2)
- 5.1.2. Fix eye-shield to cover with screws (fig 2.1). If the shield is loose and drops down, tighten shield screws (fig 3.2)
- 5.1.3. Loosen screw (fig 3.1.) and adjust the arrestor so it is 2mm from the stone face (fig 4).
- 5.1.4. Securely tighten arrestor screw (fig 3.1).

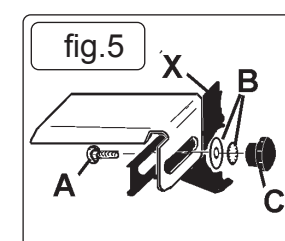
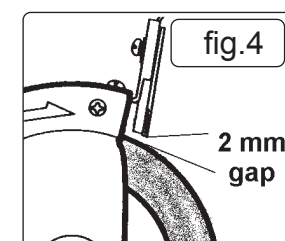
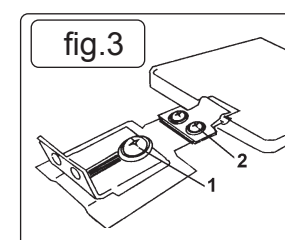
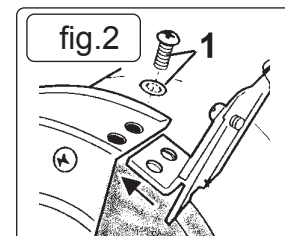
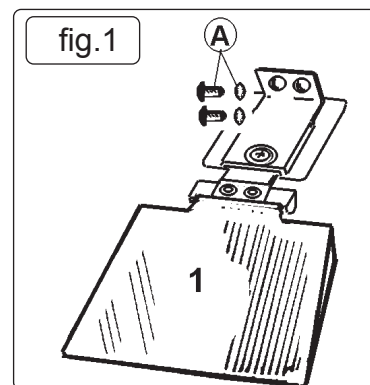
TOOL REST

Note: Some models may already have the tool rest assembled, but stone clearance must still be checked.

- 5.2.1. Take tool rest (fig 5) and align it with bolt slot on the inside of the grinding stone cover (X).
- 5.2.2. Pass bolt (A) through both slots and place washers (B) onto bolt.
- 5.2.3. Position the rest at a maximum of 2mm from the stone surface and secure the assembly by tightening knob (C).
- 5.2.4. Turn the grinding stones by hand to ensure clearance of above items.

INSTALLATION

- 5.3.1. Securely bolt the grinder to a fireproof workbench using the base holes as a template. Check that all assembly nuts and bolts are secure then read section 6 (grinding stones) before use.



6. GRINDING STONES

- 6.1. **MANDATORY SAFETY INSTRUCTIONS** (The following instructions must be observed together with chapter 1 safety).

▲ DANGER! use of a damaged stone is dangerous and may cause damage or personal injury.

□ WARNING! Ensure grinder is unplugged from the mains power supply before attempting to change grinding stones (or wheel).

- 6.1.1. Only persons qualified under the "Abrasive Wheels Regulations" and holding a current grinding wheel certificate are authorised to change and dress grinding stones (wheels).
- 6.1.2. Grinding stones (wheels) used with machine must be of an adequate speed rating and suitable for the material to be ground.
- 6.1.3. Ensure the cutting stone's maximum speed specification is higher than that indicated on the machine data plate.
- 6.1.4. Check grinding stones are secure, and the stone is not worn or damaged, that there are no fissures or cracks. If damaged replace immediately.
- 6.1.5. Ensure replacement stone is not damaged in any way such as cracks, deformations or splinters etc.
- 6.1.6. Also check the mounting flanges to ensure they are not deformed, burred or chipped. Damaged items must NOT be used as they may cause irregular pressure on the stone which may cause stone to break.
- 6.1.7. *** DO NOT** over tighten a stone. Never tamper with a stone in order to adapt it to a different size holder. Install a new stone as in 6.2. Once mounted on the grinder test the stone before use by facing the grinder in a safe direction (point away from yourself, others and vulnerable items) and run for a short time. Dress the stone if necessary.

STONE CHANGING PROCEDURE

□ WARNING! unplug grinder from the mains power supply before changing stone.

- 6.2.1. Raise the eye shield up, and away from the stone.
- 6.2.2. Loosen and pull the tool rest out as far as possible, but, **DO NOT** remove it (fig 6).
- 6.2.3. Remove the screws from the side of the wheel cover and remove the cover (fig 6).
- 6.2.4. Hold grinding stone firmly. To protect your hands use cloth or wear gloves. Unscrew retaining nut (fig.7.1) **Note:** The nut on the right side of the grinder has standard right hand thread (undo anti-clockwise). The left side nut has a left hand thread and must be loosened by turning clockwise. It may be necessary to strike the wrench sharply in the loosening direction with the heel of your hand to loosen the nut.
- 6.2.1. Remove grinding wheel washer (2), wheel (3), and washer (4) from main spindle (5) see fig.7
- 6.2.2. Carefully inspect the new stone before installing to ensure there are no fissures, chips, or cracks.
- 6.2.3. **□ WARNING! DO NOT USE A DAMAGED STONE.** Inspect the blotters, if they are damaged replace them. The grinder must never be used without stone blotters, should you not have any available when you need to replace them, cut out a piece of suitable cardboard the same shape for temporary use only.
- 6.2.4. Install the new stone by reversing steps above. Ensure washers (2 & 4) are installed with the flange on the outside, (i.e. the concave side against the wheel).
- 6.2.5. Hold stone steady and secure locking nut. **DO NOT** over tighten as this may crack the stone.
- 6.2.6. Replace stone cover, re-adjust tool rest to a maximum of 2mm from stone face and tighten securely.

Note: You do not require a certificate to change a wire wheel. Assembly is the same as with a stone.

7. OPERATION

7.1. PRE USE INSPECTION

Note: Use the same clearance and alignment information if your model has a wire brush.

- ❑ **WARNING!** INSPECT THE GRINDER BEFORE OPERATING THE MACHINE. ENSURE THE GRINDER IS UNPLUGGED FROM THE MAINS POWER BEFORE COMMENCING THE INSPECTION.

- 7.1.1. Check the tool rests are securely fixed and set at a maximum of 2mm from the grinding stone.
- 7.1.2. Check that eye shields are in good condition, are secure and that you can see through them clearly.
- 7.1.3. Turn the grinding stones by hand and check for any damage. Check they do not touch the tool rests and are correctly aligned.

If any of the above checks fail, replace, repair, or adjust as necessary before starting the grinder.

7.2. STONE USE

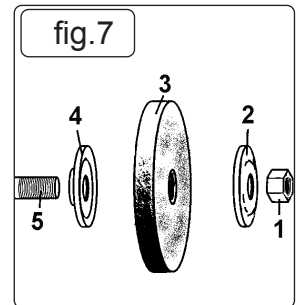
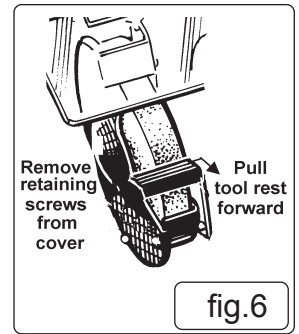
Depending on the model, grinders are supplied with one or two aluminous oxide stones. Stones have two grades, fine are preferred for hard materials and a coarse stones for soft materials.

When grinding, should surface of the stone become "loaded" (coated with particles of the material being ground) it is probably the wrong grade of stone for the job.

Important reminder: Grinding stones MUST Only be assembled by a person holding a grinding wheel certificate. Section 6.

7.3. USING THE GRINDER

- ❑ **WARNING!** Before commencing work, ensure you have read, understood, and apply the section 1. Safety Instructions Plug grinder into the mains power supply. Place the eye shield in its appropriate safety location. Switch the grinder on, and bring the work piece slowly into contact with the spinning stone, or wire wheel. When you have completed your task, unplug the grinder from the mains power supply, and clean the machine ready for next use.



8. MAINTENANCE

- ❑ **WARNING!** Ensure the grinder is unplugged from the mains power supply before performing any maintenance or service.

- 8.1. As the grinding stone wears, adjust the position of the tool rests. The rest must be at a maximum of 2mm from the stone surface.
- 8.2. Regularly remove the grinding stone covers and clean out any dust and dirt.
- 8.3. The machine motor and bearing are sealed units and require no regular maintenance. Should you require assistance, contact your local Sealey service agent.
- 8.4. For information relating to the handling and maintenance of grinding stones refer to section 6.



WEEE REGULATIONS

Dispose of this product at the end of its working life in compliance with the EU Directive on Waste Electrical and Electronic Equipment (WEEE). When the product is no longer required, it must be disposed of in an environmentally protective way. Contact your local solid waste authority for recycling information.



ENVIRONMENT PROTECTION

Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment. When the product becomes completely unserviceable and requires disposal, drain any fluids (if applicable) into approved containers and dispose of the product and fluids according to local regulations.



REGISTER YOUR PURCHASE HERE

Note: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

Important: No Liability is accepted for incorrect use of this product.

Warranty: Guarantee is 12 months from purchase date, proof of which is required for any claim.

Jack Sealey Ltd t/a Sealey Group, Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk, IP32 7AR UK
Jack Sealey (EU) Ltd t/a Sealey Group, Farney Street, Carrickmacross, Co. Monaghan, A81 PK68 Ireland
Tel: 01284 757500 • Email: sales@sealey.co.uk • Web: www.sealey.co.uk